

ASME 3100 Limited Class

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Applications

Boiler drains
 Turbine drains
 Above and below seat drains
 Feedwater drains
 Steam drum vents
 Superheater vents and drains
 Sootblower isolation
 Isolation valve for bypass lines
 Economizer header drains

End Connections

Socketweld
 Buttweld
 Flanged¹

Sizes

3/4 to 2-1/2 inch

¹ Available Upon Request

Features**Ball and Seats**

- Mate-lapped for 100% contact
- Ensures absolute shutoff
- Corrosion resistant
- Seats are protected from flow in open / closed position

Coating

- Withstands thermal shock
- Handles high cycling applications
- High strain to fracture
- Maintains strength of base metal
- Erosion resistant

Rigid Mounting Bracket

- Designed to support actuator in any position

Stem & Packing Arrangement

- Live loading
- Quarter-turn non-rising stem does not deteriorate packing
- Extensive stuffing box
- Dual anti-extrusion rings keep packing in place

Mechanical Precision Stop

- Prevents turning ball 180°
- Eliminates misalignment

Seat Spring

- Assisted by line pressure, provides a constant mechanical force on ball against seat to maintain seal

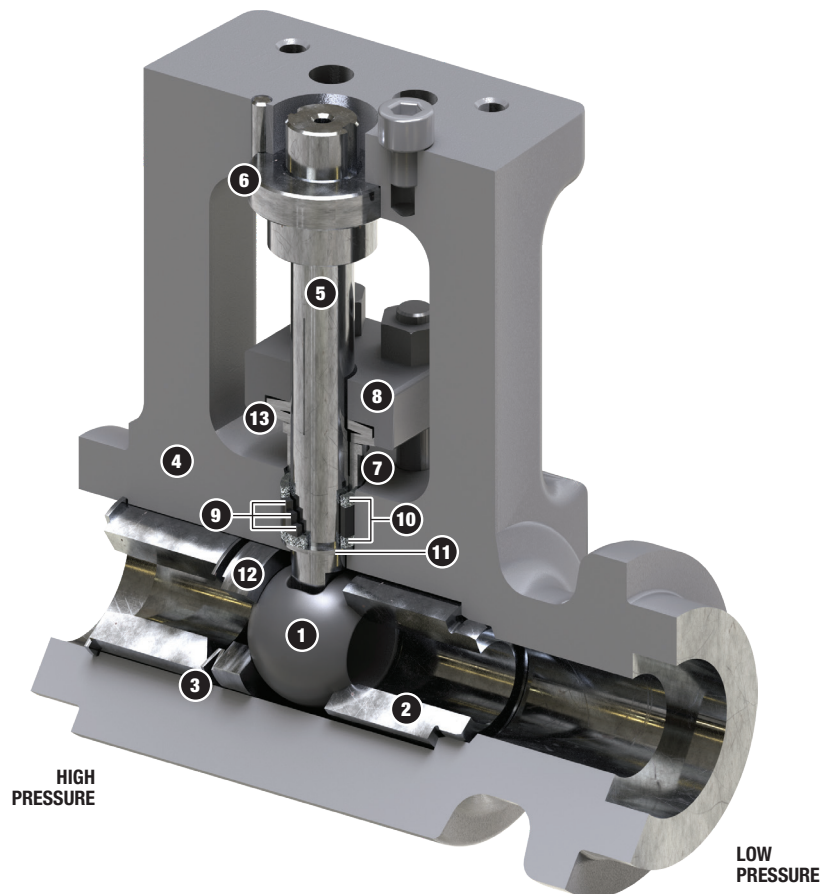
Bill of Materials

Item No.	Description	Material
1	Ball	Inconel 718 / Spray & Fuse
2	Seat	Inconel 718 / CC Coated
3	Spring	Inconel 718
4	Body	A182 F22 A105 A182 F91
5	Stem	Gr 660 / Inconel 718
6	Stem Bushing	431SS / 410SS / Melonite and Xylan Coated
7	Gland Thruster	431SS / 410SS / Melonite and Xylan Coated
8	Gland Flange	431SS / Nitrided
9	Stem Packing	Expanded Graphite
10	Anti-Extrusion Rings	Braided Graphite w/ Inconel Wires
11	Metal Anti-Extrusion Ring	316SS
12	Pusher Seat	431SS / 410SS / Nitrided
13	Live Loading	Inconel 718

SS = Stainless Steel

CC = Chromium Carbide

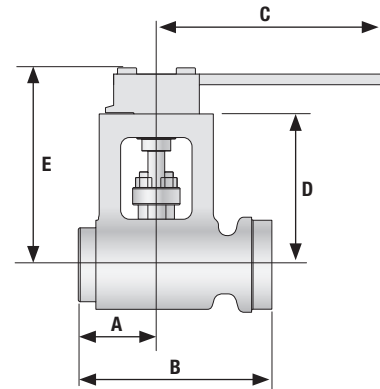
- Integral vented body design allows installation per ASME B31.1 PWHHT requirements
- Standard four-year warranty; one-year warranty on high-cycle applications (1 cycle per day, 365 days per year)
- Patented design



Withstands Severe Temperature Shocks

Dimensions (in)								
Model	Bore	SW End	A	B	C	D	E	Weight
IRSVP-UC	0.63	3/4	4.09	8.34	13.63	6.00	7.34	24 lb
		1, 1-1/2	2.88	7.13	13.63	6.00	7.34	24 lb
IRSVP-UF	1.00	1-1/2, 2	3.42	8.50	18.34	6.63	18.34	43 lb
IRSVP-UL	1.30	2	3.75	9.06	17.94	7.63	9.56	66 lb
		2-1/2	3.75	9.06	17.94	7.63	9.56	66 lb

Dimensions (mm)								
Model	Bore	SW (DN)	A	B	C	D	E	Weight
IRSVP-UC	16	20	105	213	346	152	187	11 Kg
		25, 40	73	181	346	152	187	11 Kg
IRSVP-UF	25	40, 50	87	216	466	168	208	20 Kg
IRSVP-UL	33	50	94	230	456	194	243	30 Kg
		65	95	230	456	194	243	30 Kg

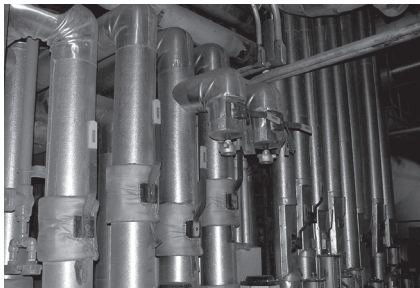


Cv								
Bore (inches)	Pipe Size (inches) / Schedule							
	1 Sch 160	1 Sch XXS	1-1/2 Sch 160	1-1/2 Sch XXS	2 Sch 160	2 Sch XXS	2-1/2 Sch 160	2-1/2 Sch XXS
0.63	24	32	16	18	—	—	—	—
1.00	—	—	55	67	43	46	—	—
1.30	—	—	—	—	103	118	77	89

Temperature vs Pressure — Limited Class Ratings																	
Class	Mat'l.	Temperature (°F)															
		-20 to 100	200	300	400	500	600	650	700	750	800	850	900	950	1000	1050	1100
ASME 3100 Maximum Pressure (psig)	F22 ²	7750	7750	7639	7520	7484	7452	7396	7308	7308	7308	7000	6200	5098	3983	2604	1635
	A105 ³	7750	7750	7651	7572	7572	7572	7391	7142	6554	5314	—	—	—	—	—	—
	F91	7750	7750	7750	7750	7750	7750	7750	7576	7528	7440	7000	6200	5098	5013	5013	4442
Class	Mat'l.	Temperature (°C)															
		-29 to 38	50	100	150	200	250	300	325	350	375	400	425	450	475	500	538
ASME 3100 Maximum Pressure (barg)	F22 ²	534	534	533	527	519	517	514	513	508	504	504	504	488	442	369	278
	A105 ³	534	534	534	527	523	522	518	505	487	448	372	—	—	—	—	—
	F91	534	534	534	534	534	534	534	531	522	519	513	488	442	369	359	346

² F22 not recommended for prolonged use above 1100°F / 593°C per ASME B16.34.

³ A105 not recommended for prolonged use above 800°F / 427°C per ASME B16.34.



Wall of MOGAS RSVP valves for main steam drain have outperformed the original globe valves. Exposed to 950°F at 1875 psi (510°C at 129 bar) while online, it is critical that these valves operate and seal dependably.